

Effect of bacterial load on chickens entering the processing plant on final carcass contamination

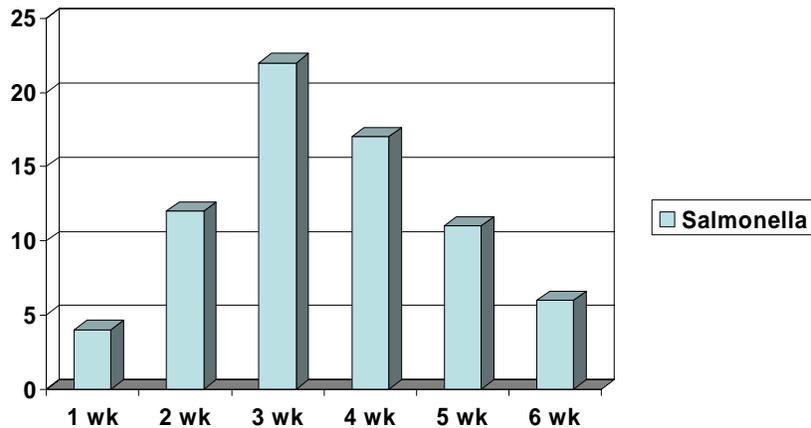
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Factors affecting *Salmonella* colonization of poultry

- Age of chick(en)
- Breeder stock / hatchery
- Bird health / stress level
- Environmental exposure
- Feed exposure

Theoretical average *Salmonella* colonization of broiler chickens



External carriage vs internal colonization of *Salmonella* in broiler chickens

Bailey *et al.*

- Chickens challenged with *Salmonella* at day-of-hatch. At six weeks, 5% were intestinally colonized while 53% of birds carried the *Salmonella* on the feathers
- A second set of studies found 15.5% of birds intestinally colonized compared to 50% with *Salmonella* on the feathers

Transport

- Catching and transport coops have been shown to significantly increase both internal and external carriage of *Salmonella* into the processing plant.

A Multi-state Epidemiological Investigation of Sources and Movement of *Salmonella* Through Integrated Poultry Operations

S. Bailey, N. Stern, P. Fedorka-Cray,
S. Craven and N. Cox

USDA, ARS, Athens, Georgia

Objective

Characterize on a multi-state basis the prevalence of *Salmonella* from numerous sources in chicken production and processing

Materials and Methods

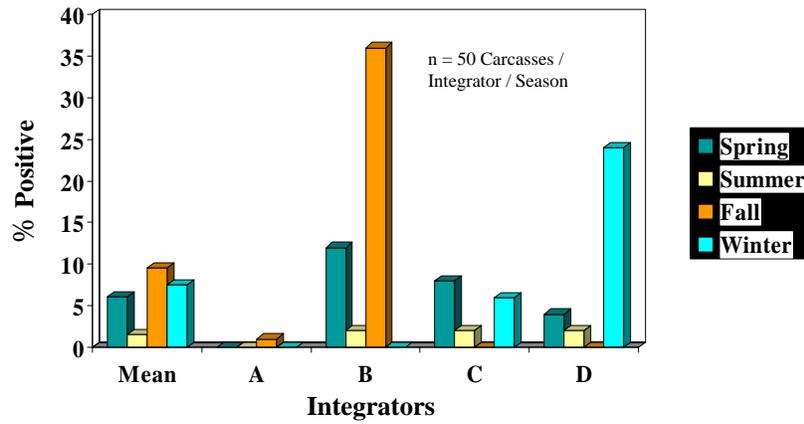
Locations: Georgia, Alabama, Arkansas, California

Seasons: Spring, Summer, Fall, Winter

Farms: High and Low Production

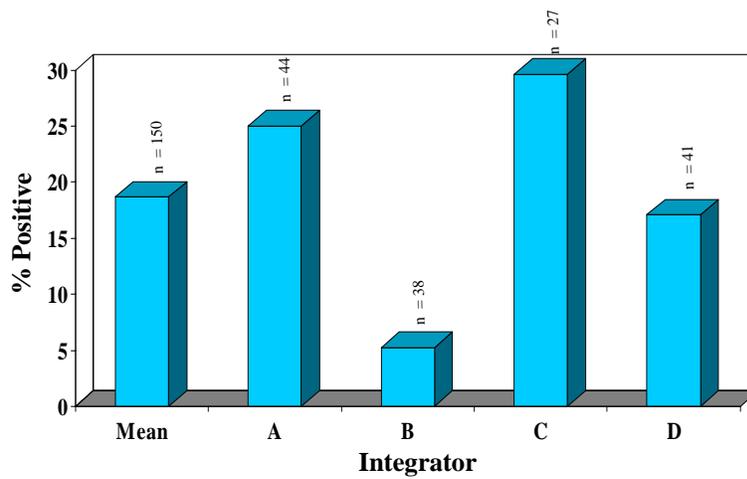
Carcass Rinses by Seasons

Salmonella

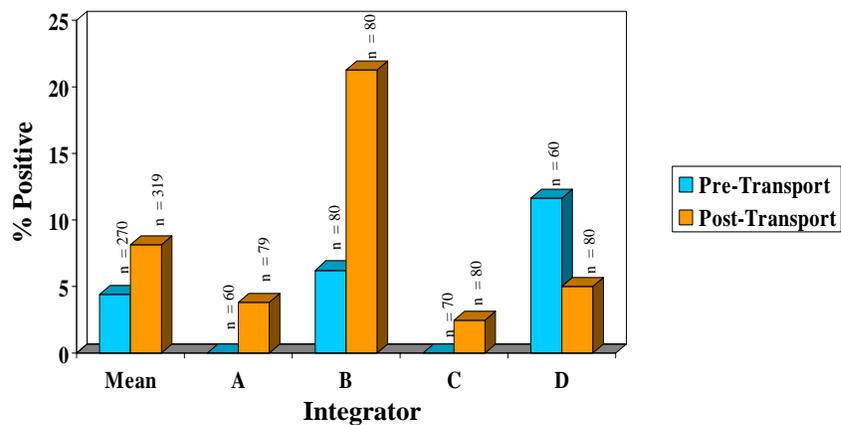


Fly Strips by Integrator

Salmonella



Pre-Transport vs Post-Transport Coop Swabs *Salmonella*



Serotypes

- 36 different serotypes identified
- Most frequent:
 - S. senftenberg*
 - S. thompson*
 - S. montevideo*
- First time poultry isolate:
 - S. ouakam*

ARS FSIS Cooperative Study - Can
E. coli be used as a measure of
process control -

Questions

- Can a reliable measure of process control be determined from one or more post-chill samples or do samples have to be paired from within a given flock post-pick compared to post-chill?
- How many samples needed?
- Is there a relationship between the reduction in *E. coli* counts during processing and the reduction in *Salmonella* and *Campylobacter* during processing?

Materials and Methods

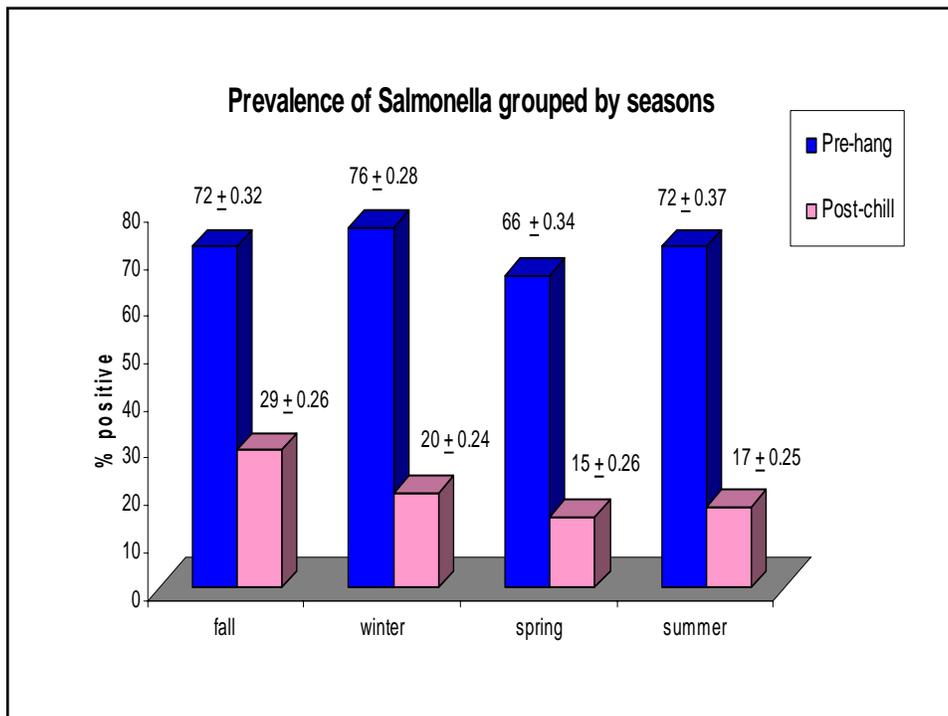
- 20 randomly selected plants
- 4 seasons
- FSIS collects samples (and survey information) and sends refrigerated to ARS in Athens, GA
- 10 carcass rinses post-pick and post-chill

Materials and Methods

- Quantitative: *E. coli*, coliform, *Campylobacter*
- Qualitative: *Salmonella*
- Petrifilm for *E. coli* and coliforms and direct plating on Campy Cefex for *Campylobacter*
- BAX PCR with cultural back-up for *Salmonella*

Materials and Methods

- When completed, a total of 6400 microbiological analyses will be run in this study. 1600 each for *Salmonella*, *Campylobacter*, *E. coli*, and Coliform



Salmonella Control in Scandinavian Production Systems Compared to Production Systems in the U.S.

J. Stan Bailey¹ and T. Roberts²

¹ USDA, ARS, BEAR

Athens, Georgia

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Scientific principals of Swedish program

- If broilers are never exposed to *Salmonella* then they cannot become colonized and subsequently they will not be contaminated after processing.
- Primary method of control is eradication of *Salmonella* positive breeders or broilers
- Control *Salmonella* on farm. No chemical treatments in the processing plant.

Potential US

Intervention strategies

- with no eradication program -

- Control *Salmonella* in breeder flocks
 - feed, biosecurity, vaccination, competitive exclusion, moisture control
- Control *Salmonella* in broiler production
 - feed, biosecurity, competitive exclusion, moisture control

Conclusion

- Most chicken flocks in the U.S. carry some load of *Salmonella*
- Transportation appears to increase both internal and external carriage of *Salmonella*
- Chemical treatments in plant can reduce *Salmonella* on processed chickens
- Important to keep the level of *Salmonella* in and on chickens as low as possible