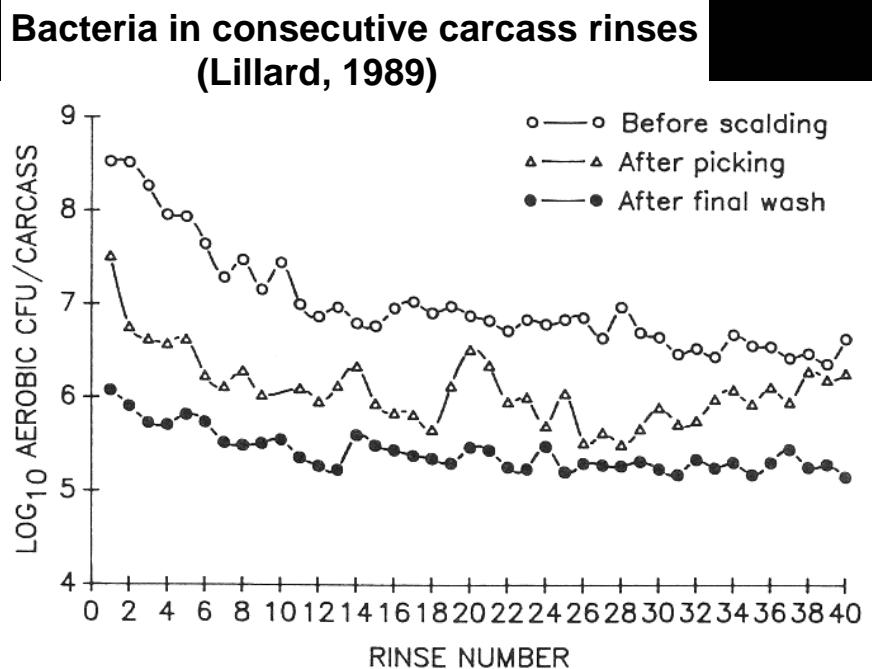


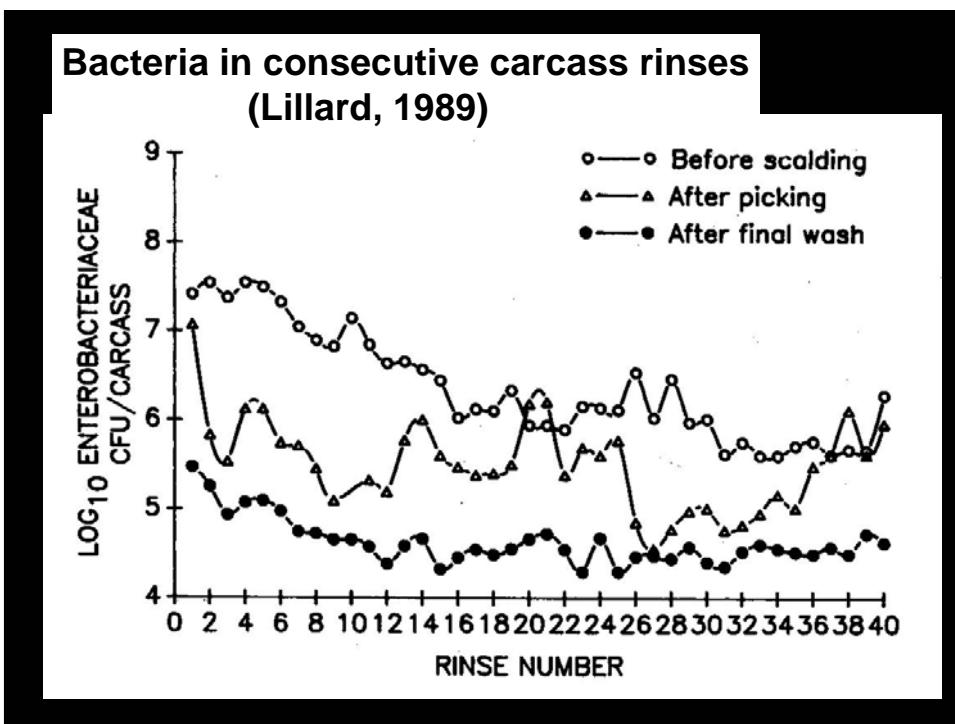
Limits on the Effectiveness of Antimicrobial Treatments

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Why can't we remove or kill all of the bacteria on poultry carcasses?





Recovery of Bacteria in Consecutive Carcass Rinses

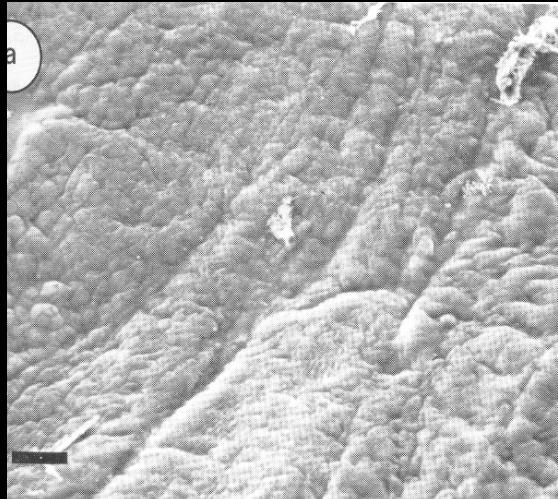
<u>Study</u>	<u>Bacteria</u>	<u>Rinses</u>
Mead and Thomas, 1973	Coliforms	5X
Rigby, 1982	Sal MPN	4X
Lillard, 1988	Aerobes, Entero	10X
Izat et al., 1991	Sal MPN	4X
McNab et al., 1993	Aerobes	5X

= 32 comparisons of consecutive rinses
(1 significant difference, $P \leq 0.05$)

Why do bacteria persist on carcasses?

1. Bacteria in feather follicles
(Barnes, 1960s)

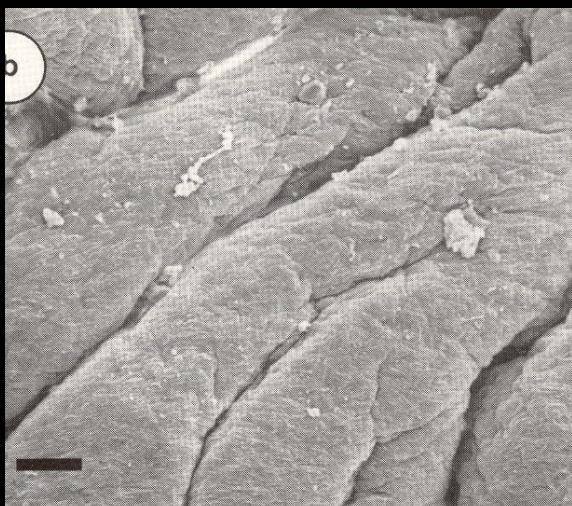
Subcutaneous bacteria
(Avens and Miller, 1973)



Thomas and
McMeekin, 1984

Chicken breast
skin before water
immersion

Bar = 30 µm



Thomas and
McMeekin, 1984

Chicken breast
skin after 30 min
in water at 20° C

Bar = 30 µm

No follicles, lots of places to hide



Follicles Don't Make Any Difference

- Defeathered, chilled, stored carcasses
- Aerobes, coliforms, *E. coli*, spoilage, *Salmonella*, *Campylobacter*
 - Buhr et al., 2003
 - Cason et al., 2004
 - Buhr et al., 2005

2. Physical attachment

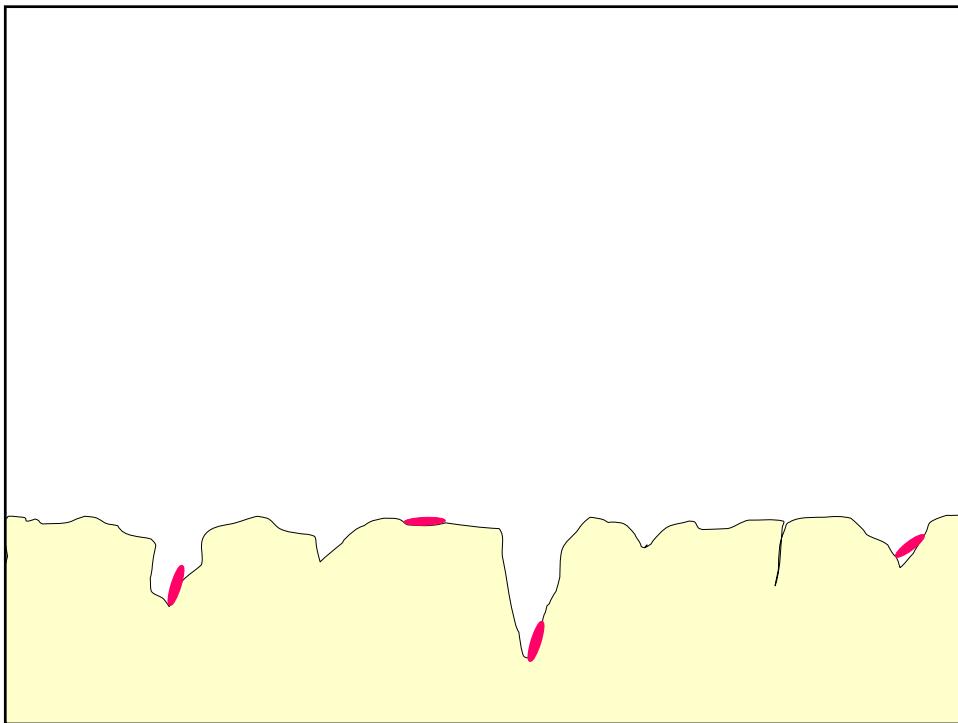
- biofilms
- surface changes
- clump effect

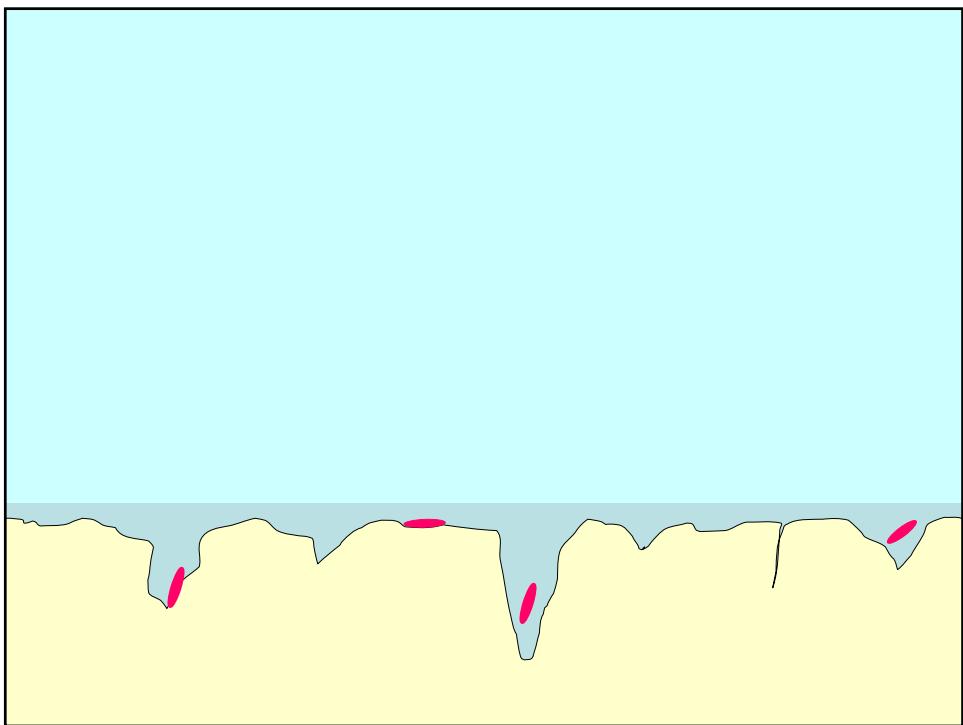
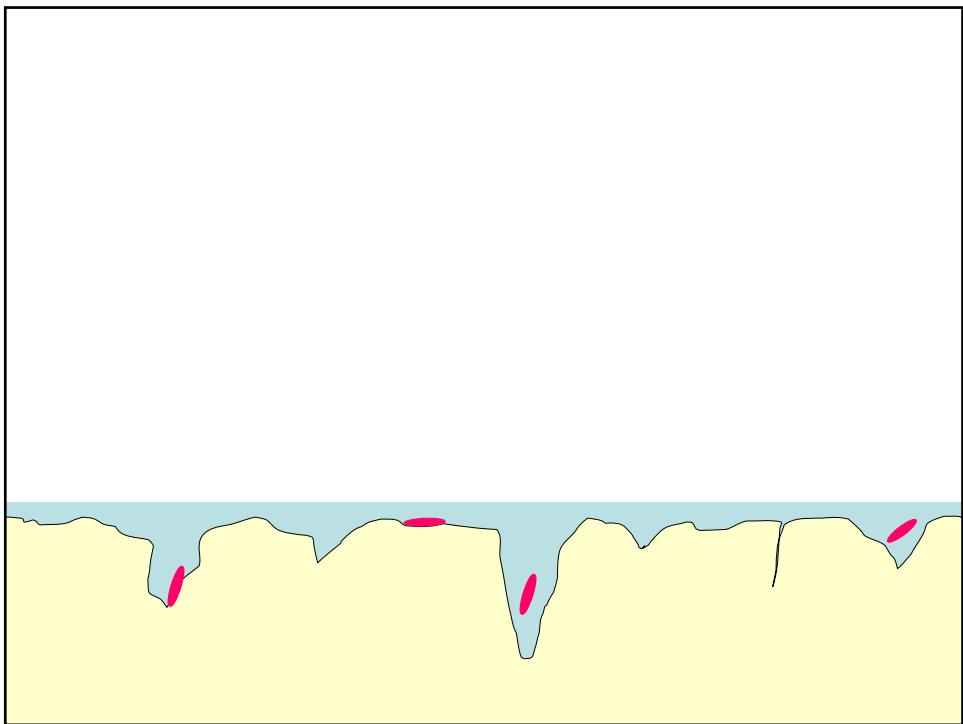
3. Surface chemistry

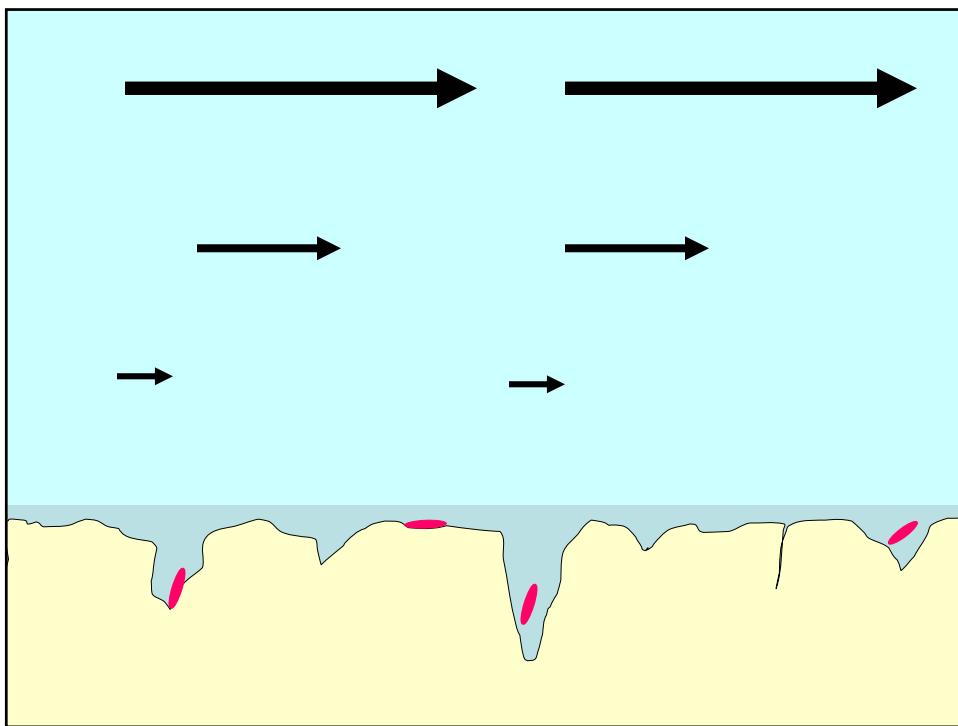
- fats
- oils
- proteins
- carbohydrates
- receptors

4. Surface physics

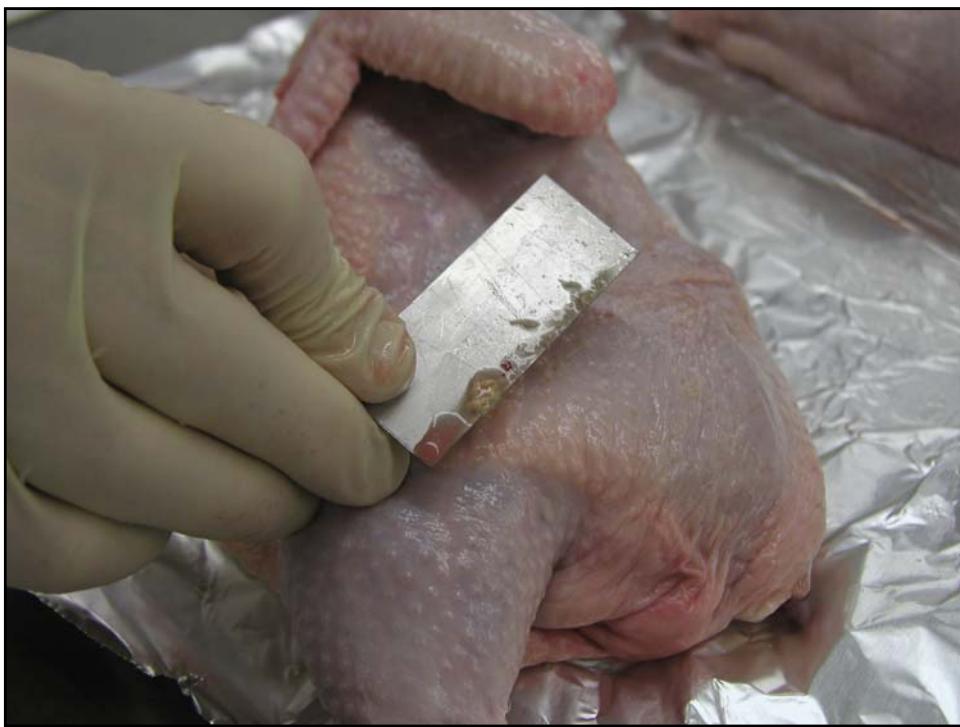
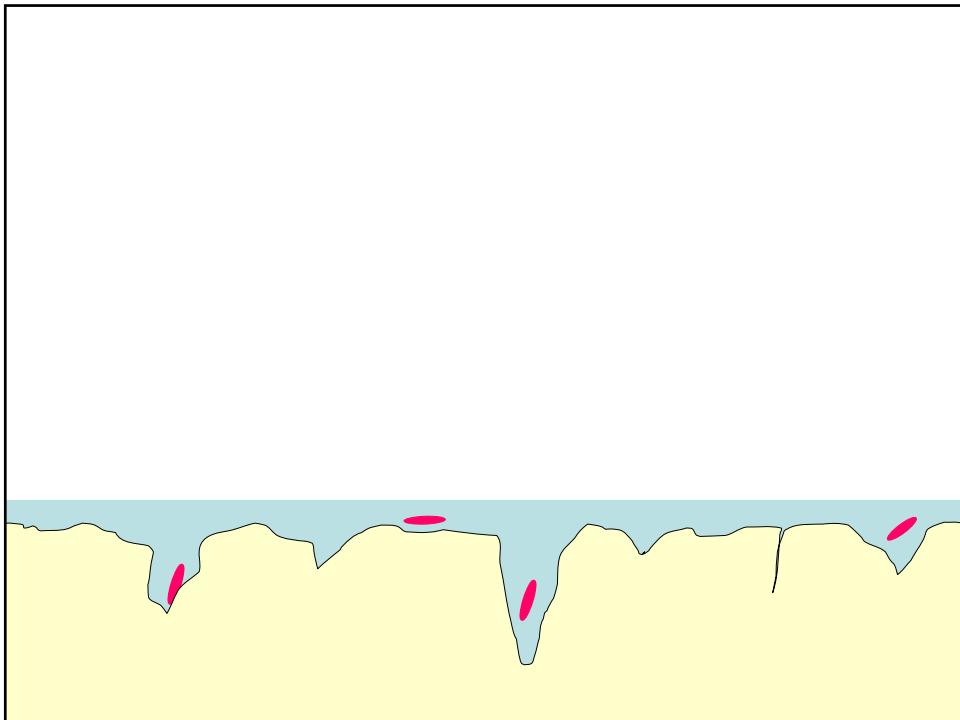
- surface tension
- water layers
- shear forces
- exchange/equilibrium







- Bubbling
- Ultrasound
- Brushing
- Scraping



Stainless steel scraper blade

**New approaches are needed
to improve the efficacy of
antimicrobial treatments**